Application No.: 10/534,228 Amendment under 37 C.F.R §1.111
Art Unit: 1794 Attorney Docket No.: 052528

AMENDMENTS TO THE CLAIMS

Listing of claims:

This listing of claims replaces all prior versions and listings of claims in the application.

1. (Cancelled).

2. (Currently Amended): An aluminum alloy-and-resin composition composite

comprising:

a shaped aluminum alloy material having a surface with a surface roughness of 1 µm to

10 μm and having fine recesses or projections of 0.01 μm to 0.1 μm in diameter on said surface,

observing a photograph photographed by using a scanning electron microscope (SEM), said

surface being covered with a + trivalent aluminum compound having an average thickness of

about 0.001 μm ; and

a thermoplastic resin composition fixed to the surface by filing said fine recesses or

projections with said thermoplastic resin composition of said shaped aluminum alloy material by

entering said recesses or engaging said projections, said thermoplastic resin composition

containing as a main component a polybutylene terephthalate resin or polyphenylene sulfide

having an average coefficient of lengthwise and crosswise linear expansion of 2 to $4 \times 10^{-5} {\rm eC}^{-1}$.

3. (Currently Amended): An aluminum alloy-and-resin composition composite according

to claim [[1]] 2, wherein said recesses or projections include first recesses or first projections

- 2 -

Art Unit: 1794 Attorney Docket No.: 052528

having a first diameter of 0.03 µm to 0.1 µm and a depth about equal to or larger than said first

diameter, wherein the number of first recesses or first projections per 1 µm square area of said

surface is not less than 10, and said recesses or projections further include second recesses or

second projections having a second diameter of 0.01 µm to 0.03 µm and a depth about equal to or

larger than said second diameter, wherein the number of second recesses or second projections

per 1 µm square area of said surface is not less than 50.

4. (Cancelled)

5. (Currently Amended): An aluminum alloy-and-resin composition composite

according to claim [[1]] 2, wherein said thermoplastic resin composition is fixed to the surface of

said shaped aluminum alloy material by inserting said shaped aluminum alloy material into an

injection mold and injecting said thermoplastic resin composition into said injection mold.

6. (Withdrawn): A production method for the aluminum alloy-and-resin composition

composite according to claim 1, said production method comprising the steps of:

producing a coated shaped aluminum alloy material having a thin polyalkylene

terephthalate film or polyphenylene sulfide adhering to a surface thereof from said shaped

aluminum alloy material and an organic solvent solution of a polyalkylene terephthalate resin or

polyphenylene sulfide;

inserting said coated shaped aluminum alloy material into an injection mold; and

- 3 -

Art Unit: 1794 Attorney Docket No.: 052528

injecting said polyalkylene terephthalate resin or polyphenylene sulfide into said injection mold.

7. (Cancelled)

8. (Withdrawn): A production method for the aluminum alloy-and-resin composition composite according to claim 1, said production method comprising the steps of:

heating said shaped aluminum alloy material to not lower than 200°C; and melting said polyalkylene terephthalate resin or polyphenylene sulfide and bringing it into contact with said shaped aluminum alloy material under pressure.

9. (Withdrawn): A production method for the aluminum alloy-and-resin composition composite according to claim 1, said production method comprising the steps of:

dipping said shaped aluminum alloy material in an aqueous solution of at least one selected from the group consisting of hydrazine, ammonia, and an amine compound;

inserting said dipped shaped aluminum alloy material into an injection mold; and injecting said polyalkylene terephthalate resin or polyphenylene sulfide into said injection mold.

10. (Previously Presented): An aluminum alloy-and-resin composition composite according to claim 2, wherein said recesses or projections include first recesses or first

Art Unit: 1794 Attorney Docket No.: 052528

projections having a first diameter of $0.03~\mu m$ to $0.1~\mu m$ and a depth about equal to or larger than

said first diameter, wherein the number of first recesses or first projections per 1 µm square area

of said surface is not less than 10, and said recesses or projections further include second recesses

or second projections having a second diameter of 0.01 µm to 0.03 µm and a depth about equal to

or larger than said second diameter, wherein the number of second recesses or second projections

per 1 µm square area of said surface is not less than 50.

11. (Previously Presented): An aluminum alloy-and-resin composition composite

according to claim 2, wherein said thermoplastic resin composition is fixed to the surface of said

shaped aluminum alloy material by inserting said shaped aluminum alloy material into an

injection mold and injecting said thermoplastic resin composition into said injection mold.

12. (Previously Presented): An aluminum alloy-and-resin composition composite

according to claim 3, wherein said thermoplastic resin composition is fixed to the surface of said

shaped aluminum alloy material by inserting said shaped aluminum alloy material into an

injection mold and injecting said thermoplastic resin composition into said injection mold.

13. (Withdrawn): A production method for the aluminum alloy-and-resin composition

composite according to claim 2, said production method comprising the steps of:

producing a coated shaped aluminum alloy material having a thin polyalkylene

terephthalate film or polyphenylene sulfide adhering to a surface thereof from said shaped

- 5 -

Art Unit: 1794 Attorney Docket No.: 052528

aluminum alloy material and an organic solvent solution of a polyalkylene terephthalate resin or

polyphenylene sulfide;

inserting said coated shaped aluminum alloy material into an injection mold; and

injecting said polyalkylene terephthalate resin or polyphenylene sulfide into said injection

mold.

14. (Withdrawn): A production method for the aluminum alloy-and-resin composition

composite according to claim 3, said production method comprising the steps of:

producing a coated shaped aluminum alloy material having a thin polyalkylene

terephthalate film or polyphenylene sulfide adhering to a surface thereof from said shaped

aluminum alloy material and an organic solvent solution of a polyalkylene terephthalate resin or

polyphenylene sulfide;

inserting said coated shaped aluminum alloy material into an injection mold; and

injecting said polyalkylene terephthalate resin or polyphenylene sulfide into said injection

mold.

15. (Withdrawn): A production method for the aluminum alloy-and-resin composition

composite according to claim 2, said production method comprising the steps of:

heating said shaped aluminum alloy material to not lower than 200°C; and

melting said polyalkylene terephthalate resin or polyphenylene sulfide and bringing it into

contact with said shaped aluminum alloy material under pressure.

- 6 -

Application No.: 10/534,228 Amendment under 37 C.F.R §1.111
Art Unit: 1794 Attorney Docket No.: 052528

16. (Withdrawn): A production method for the aluminum alloy-and-resin composition composite according to claim 3, said production method comprising the steps of:

heating said shaped aluminum alloy material to not lower than 200°C; and melting said polyalkylene terephthalate resin or polyphenylene sulfide and bringing it into contact with said shaped aluminum alloy material under pressure.

17. (Withdrawn): A production method for the aluminum alloy-and-resin composition composite according to claim 2, said production method comprising the steps of:

dipping said shaped aluminum alloy material in an aqueous solution of at least one selected from the group consisting of hydrazine, ammonia, and an amine compound;

inserting said dipped shaped aluminum alloy material into an injection mold; and injecting said polyalkylene terephthalate resin or polyphenylene sulfide into said injection mold.

18. (Withdrawn): A production method for the aluminum alloy-and-resin composition composite according to claim 3, said production method comprising the steps of:

dipping said shaped aluminum alloy material in an aqueous solution of at least one selected from the group consisting of hydrazine, ammonia, and an amine compound;

inserting said dipped shaped aluminum alloy material into an injection mold; and

Application No.: 10/534,228 Amendment under 37 C.F.R §1.111
Art Unit: 1794 Attorney Docket No.: 052528

injecting said polyalkylene terephthalate resin or polyphenylene sulfide into said injection mold.